



S200c Internal Elbow Replacement



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Model S200

IMPORTANT SAFETY INSTRUCTIONS

Basic safety precautions should always be followed, including the following: Failure to follow instructions can cause severe injury and/or death.

⚠ This is the safety-alert symbol. When you see this symbol on your equipment or in this manual, look for one of the following signal words and be alert to the potential for personal injury.

⚠ WARNING warns about hazards that **could** cause serious personal injury, death or major property damage and if ignored presents a potential hazard.

⚠ CAUTION warns about hazards that **will** or **can** cause minor or moderate personal injury and/or property damage and if ignored presents a potential hazard. It can also make consumers aware of actions that are unpredictable and unsafe.

The **NOTICE** label indicates special instructions that are important but not related to hazards.

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⚠ WARNING – Read, Understand, and follow all instructions in this owner’s manual and on the equipment. Failure to follow instructions can cause severe injury and/or death.

⚠ WARNING – Suction Entrapment Hazard.

Suction in suction outlets and/or suction outlet covers which are, damaged, broken, cracked, missing, or unsecured can cause severe injury and/or death due to the following entrapment hazards:



Hair Entrapment- Hair can become entangled in suction outlet cover.



Limb Entrapment- A limb inserted into an opening of a suction outlet sump or suction outlet cover that is damaged, broken, cracked, missing, or not securely attached can result in a mechanical bind or swelling of the limb.



Body Suction Entrapment- A negative pressure applied to a large portion of the body or limbs can result in an entrapment.

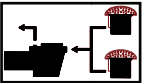
Evisceration/ Disembowelment - A negative pressure applied directly to the intestines through an unprotected suction outlet sump or suction outlet cover which is, damaged, broken, cracked, missing, or unsecured can result in evisceration/ disembowelment.



Mechanical Entrapment- There is potential for jewelry, swimsuit, hair decorations, finger, toe or knuckle to be caught in an opening of a suction outlet cover resulting in mechanical entrapment.

⚠ WARNING - To Reduce the risk of Entrapment Hazards:

- o When outlets are small enough to be blocked by a person, a minimum of two functioning suction outlets per pump must be installed. Suction outlets in the same plane (i.e. floor or wall), must be installed a minimum of three feet (3') [1 meter] apart, as measured from near point to near point.
- o Dual suction fittings shall be placed in such locations and distances to avoid “dual blockage” by a user.
- o Dual suction fittings shall not be located on seating areas or on the backrest for such seating areas.
- o The maximum system flow rate shall not exceed the flow rating of as listed on Table 1.
- o Never use Pool or Spa if any suction outlet component is damaged, broken, cracked, missing, or not securely attached.
- o Replace damaged, broken, cracked, missing, or not securely attached suction outlet components immediately.
- o In addition two or more suction outlets per pump installed in accordance with latest ASME, APSP Standards and CPSC guidelines, follow all National, State, and Local codes applicable.
- o Installation of a vacuum release or vent system, which relieves entrapping suction, is recommended.



⚠ WARNING – Failure to remove pressure test plugs and/or plugs used in winterization of the pool/spa from the suction outlets can result in an increase potential for suction entrapment as described above.

⚠ WARNING – Failure to keep suction outlet components clear of debris, such as leaves, dirt, hair, paper and other material can result in an increase potential for suction entrapment as described above.

⚠ WARNING – Suction outlet components have a finite life, the cover/grate should be inspected frequently and replaced at least every seven years or if found to be damaged, broken, cracked, missing, or not securely attached.

⚠ CAUTION – Components such as the filtration system, pumps and heater must be positioned so as to prevent their being used as means of access to the pool by young children. To reduce risk of injury, do not permit children to use or climb on this product. Closely supervise children at all times. Components such as the filtration system, pumps, and heaters must be positioned to prevent children from using them as a means of access to the pool.



⚠ WARNING – Hazardous Pressure. Pool and spa water circulation systems operate under hazardous pressure during start up, normal operation, and after pump shut off. Stand clear of circulation system equipment during pump start up. Failure to follow safety and operation instructions could result in violent separation of the pump housing and cover, and/or filter housing and clamp due to pressure in the system, which could cause property damage, severe personal injury, or death. Before servicing pool and spa water circulation system, all system and pump controls must be in off position and filter manual air relief valve must be in open position. Before starting system pump, all system valves must be set in a position to allow system water to return back to the pool. Do not change filter control valve position while system pump is running. Before starting system pump, fully open filter manual air relief valve. Do not close filter manual air relief valve until a steady stream of water (not air or air and water) is discharged.



⚠ WARNING – Separation Hazard. Failure to follow safety and operation instructions could result in violent separation of pump and/or filter components. Strainer cover must be properly secured to pump housing with strainer cover lock ring. Before servicing pool and spa circulation system, filters manual air relief valve must be in open position. Do not operate pool and spa circulation system if a system component is not assembled properly, damaged, or missing. Do not operate pool and spa circulation system unless filter access dome is fully engaged in the filter upper body. **Never operate or test the circulation system at more than 50 PSI. Do not purge the system with compressed air.** Purging the system with compressed air can cause components to explode, with risk of severe injury or death to anyone nearby. Use only a low pressure (below 5 PSI), high volume blower when air purging the pump, filter, or piping.



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⚠ WARNING – Risk of Electric Shock. All electrical wiring **MUST** be in conformance with applicable local codes, regulations, and the National Electric Code (NEC). Hazardous voltage can shock, burn, and cause death or serious property damage. To reduce the risk of electric shock, do **NOT** use an extension cord to connect unit to electric supply. Provide a properly located electrical receptacle. Before working on any electrical equipment, turn off power supply to the equipment. To reduce the risk of electric shock replace damaged wiring immediately. Locate conduit to prevent abuse from lawn mowers, hedge trimmers and other equipment. Do **NOT** ground to a gas supply line.

⚠ WARNING – Risk of Electric Shock Failure to ground all electrical equipment can cause serious or fatal electrical shock hazard. Electrical ground all electrical equipment before connecting to electrical power supply.

⚠ WARNING – Risk of Electric Shock Failure to bond all electrical equipment to pool structure will increase risk for electrocution and could result in injury or death. To reduce the risk of electric shock, see installation instructions and consult a professional electrician on how to bond all electrical equipment. Also, contact a licensed electrician for information on local electrical codes for bonding requirements.

Notes to electrician: Use a solid copper conductor, size 8 or larger. Run a continuous wire from external bonding lug to reinforcing rod or mesh. Connect a No. 8 AWG (8.4 mm²) [No. 6 AWG (13.3 mm²) for Canada] solid copper bonding wire to the pressure wire connector provided on the electrical equipment and to all metal parts of swimming pool, spa, or hot tub, and metal piping (except gas piping), and conduit within 5 ft. (1.5 m) of inside walls of swimming pool, spa, or hot tub.

IMPORTANT - Reference NEC codes for all wiring standards including, but not limited to, grounding, bonding and other general wiring procedures.

⚠ WARNING – Risk of Electric Shock . The electrical equipment must be connected only to a supply circuit that is protected by a ground-fault circuit-interrupter (GFCI). Such a GFCI should be provided by the installer and should be tested on a routine basis. To test the GFCI, push the test button. The GFCI should interrupt power. Push reset button. Power should be restored. If the GFCI fails to operate in this manner, the GFCI is defective. If the GFCI interrupts power to the electrical equipment without the test button being pushed, a ground current is flowing, indicating the possibility of an electrical shock. Do not use this electrical equipment. Disconnect the electrical equipment and have the problem corrected by a qualified service representative before using.

⚠ CAUTION – HAYWARD® pumps are intended for use with permanently-installed pools and may be used with hot tubs and spas if so marked. Do not use with storable pools. A permanently-installed pool is constructed in or on the ground or in a building such that it cannot be readily disassembled for storage. A storable pool is constructed so that it is capable of being readily disassembled for storage and reassembled to its original integrity.

⚠ WARNING – Risk of Hyperthermia. To avoid hyperthermia the following “Safety Rules for Hot Tubs” are recommended by the U.S. Consumer Product Safety Commission.

1. Spa or hot tub water temperatures should never exceed 104°F [40°C]. A temperature of 100°F [38°C] is considered safe for a healthy adult. Special caution is suggested for young children. Prolonged immersion in hot water can induce hyperthermia.
2. Drinking of alcoholic beverages before or during spa or hot tub use can cause drowsiness, which could lead to unconsciousness and subsequently result in drowning.
3. Pregnant women beware! Soaking in water above 100°F [38°C] can cause fetal damage during the first three months of pregnancy (resulting in the birth of a brain-damaged or deformed child). Pregnant women should adhere to the 100°F [38°C] maximum rule.
4. Before entering the spa or hot tub, users should check the water temperature with an accurate thermometer; spa or hot tub thermostats may err in regulating water temperatures by as much as 4°F (2.2°C).
5. Persons taking medications, which induce drowsiness, such as tranquilizers, antihistamines or anti-coagulants, should not use spas or hot tubs.
6. If the pool/spa is used for therapy, it should be done with the advice of a physician. Always stir pool/ spa water before entering the pool/spa to mix in any hot surface layer of water that might exceed healthful temperature limits and cause injury. Do not tamper with controls, because scalding can result if safety controls are not in proper working order.
7. Persons with a medical history of heart disease, circulatory problems, diabetes or blood pressure problems should obtain a physicians advice before using spas or hot tubs.
8. Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above normal body temperature of 98.6°F [37°C]. The symptoms of Hyperthermia include: drowsiness, lethargy, dizziness, fainting, and an increase in the internal temperature of the body.

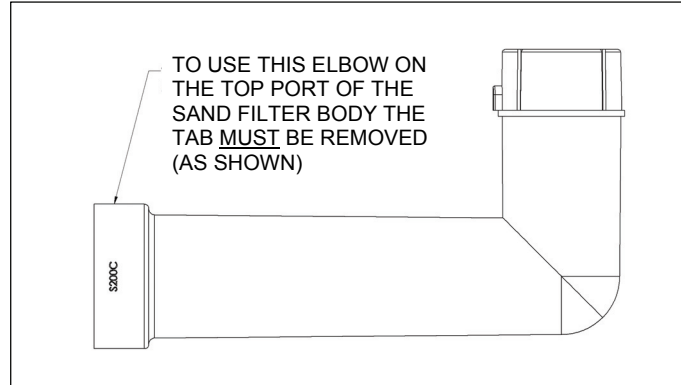
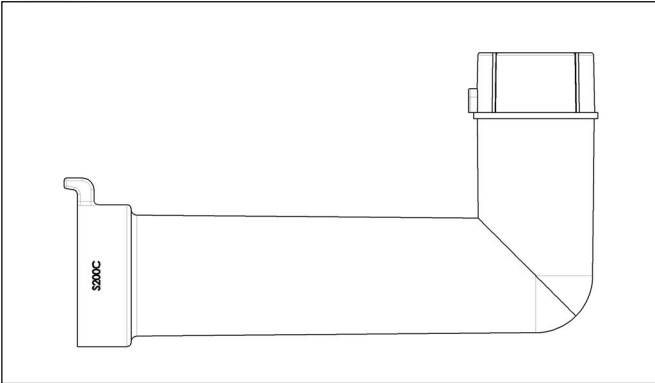
The effects of Hyperthermia include:

1. Unawareness of impending danger.
2. Failure to perceive heat.
3. Failure to recognize the need to leave the spa.
4. Physical inability to exit the spa.
5. Fetal damage in pregnant women.
6. Unconsciousness resulting in danger of drowning.

SAVE THESE INSTRUCTIONS



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INSTALLATION

Notice: These elbows should only be replaced by a pool professional.

The Pump **MUST** be shut off and the power to the pump turned off.

1. Remove the sand from the filter, at least to a level below the two elbows. By removing the access dome and the top diffuser from the internal diffuser elbow pipe and place flexible, automatic air relief tube to the side, out of the way, inside the tank.
2. Remove the Vari-Flo filter control valve to filter, by disassembly of the two bulkhead locknuts from the tank.
3. Remove the ten sets of nuts and bolts, to separate the head from the body.
4. Holding the top elbow, unscrew the top Bulkhead fitting.
5. Unscrew the bottom Bulkhead fitting.

Hayward **ONLY** supplies the single spare part elbow SX200C. This elbow has a tab to locate it in the lower body. This tab aids in aligning the elbow as well as helping to hold it in place as the bulkhead is reinstalled. If the elbow to be replaced includes the top elbow, the tab must be removed for correct fit.

6. Install the new bottom elbow making sure the seals on the bulkhead fitting spacer are not pinched.
7. Install the top elbow making sure the seals on the bulkhead fitting spacer are not pinched.
8. Check that the O-ring on the body to bonnet is in good shape, replace as needed. Clean the O-ring groove and mating part area.
9. Reassemble the bonnet to the body. Ending bolt torque should be between 40 and 60 inch lb.
10. Follow the instruction about filling with sand and start-up in the filter owner's guide. Outlined below.

INITIAL START-UP OF FILTER

1. Be sure correct amount of filter sand media is in tank and that all connections have been made and are secure. **IMPORTANT: To prevent unnecessary strain on piping system and valves, always shut off pump before switching Filter Control Valve positions.**

2. Depress Vari-Flo control valve handle and rotate to BACKWASH* position. (To prevent damage to control valve seat, always depress handle before turning.)
3. Prime and start pump according to pump instructions. (be sure all suction and return lines are open), allowing the filter tank to fill with water.

▲ WARNING – All suction and discharge valves must be open when starting the system. Failure to do so could cause severe personal injury and/or property damage.

4. Once water flow is steady out the waste line, run the pump for at least 2 minutes. This initial backwashing of the filter is recommended to remove any impurities or fine sand particles in the sand media.
5. Turn pump off and set valve to RINSE position. Start pump and operate until water in sight glass is clear—about 1/2 to 1 minute. Turn pump off, set valve to FILTER position and restart pump. Your filter is now operating in the normal filter mode, filtering particles from the pool water.
6. Adjust pool suction and return valves to achieve desired flow. Check system and filter for water leaks and tighten connections, bolts, and nuts, as required.
7. Note the initial pressure gauge reading when the filter is clean. (It will vary from pool to pool depending upon the pump and general piping system.) (Line up green arrow on gauge to clean pressure.) As the filter removes dirt and impurities from the pool water, the accumulation in the filter will cause the pressure to rise and flow to diminish. When the pressure gauge reading is 6-8 PSI (0.41-0.55 BAR) higher than the initial "clean" pressure you noted, (Red Arrow on Gauge) it is time to backwash (clean) the filter (see BACKWASH under Filter Control Valve Functions).

NOTE: During initial clean-up of the pool water it may be necessary to backwash frequently due to the unusually heavy initial dirt load in the water.

To prevent damage to the pump and filter and for proper operation of the system, clean pump strainer and skimmer baskets regularly.